

Makrofol® KG Monoaxially Oriented and Crystallized Polycarbonate Film

Grade: Makrofol® KG Monoaxially Oriented and Crystallised

Formula: PC

Thickness: 0.002mm

Length 1: 100mm

Length 2: 100mm

CAS Number: 25766-59-0

UOM Code: 315-006-48

SKU: 1000044099-group

Product Code: CT30-FM-000125

Material Properties for Polymers

Physical Properties

Element	Value
Abbe number	34
Flammability	V0-V2
Radiation resistance	Fair
Refractive index	1.584-6
Resistance to Ultra-violet	Fair
Limiting oxygen index(%)	25-27
Water absorption - equilibrium(%)	0.35
Water absorption - over 24 hours(%)	0.1
Density(gcm ³)	1.2

Chemical Resistance

Element	Value
Acids - concentrated	Good
Acids - dilute	Good
Alcohols	Good
Alkalis	Good-Poor
Aromatic hydrocarbons	Poor
Greases and Oils	Good-Fair

Element	Value
Halogenated Hydrocarbons	Good-Poor
Halogens	Poor
Ketones	Poor

Mechanical Properties

Element	Value
Coefficient of friction	0.31
Hardness - Rockwell	M70
Poisson's ratio	0.37
Elongation at break(%)	100-150
Tensile modulus(GPa)	2.3-2.4
Izod impact strength(J m ²)	600-850
Abrasive resistance - ASTM D1044(mg/1000 cycles)	Oct-15
Tensile strength(MPa)	55-75

Electrical Properties

Element	Value
Dielectric constant @ 1MHz	2.9
Dissipation factor @ 1MHz	0.01
Dielectric strength(kV mm ²)	15-67
Surface resistivity(Ohm/sq)	10 ¹²
Volume resistivity(Ohmcm)	10 ¹² -10 ¹⁴

Thermal Properties

Element	Value
Heat-deflection temperature - 0.45MPa(C)	140
Heat-deflection temperature - 1.8MPa(C)	128-138
Lower working temperature(C)	-135
Upper working temperature(C)	115-130
Specific heat(J K ⁻¹ kg ⁻¹)	1200
Thermal conductivity(W m ⁻¹ K ⁻¹)	0.19-0.22@23°C
Coefficient of thermal expansion(x10 ⁻⁴ K ⁻¹)	66-70

Pultrusions

Element	Value
Compressive strength(MPa)	>80